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Training Circular (TC) 3-09.81, "Field Artillery Manual Cannon Gunnery," sets forth the doctrine pertaining to the employment of artillery fires. It explains all aspects of the manual cannon gunnery problem and presents a practical application of the science of ballistics. It includes step-by-step instructions for manually solving the gunnery problem which can be applied within the framework of decisive action or unified land operations. It is applicable to any Army personnel at the battalion or battery responsible to delivered field artillery fires. The principal audience for ATP 3-09.42 is all members of the Profession of Arms. This includes field artillery Soldiers and combined arms chain of command field and company grade officers, middle-grade and senior noncommissioned officers (NCO), and battalion and squadron command groups and staffs. This manual also provides guidance for division and corps leaders and staffs in training for and employment of the BCT in decisive action. This publication may also be used by other Army organizations to assist in their planning for support of battalions. This manual builds on the collective knowledge and experience gained through recent operations, numerous exercises, and the deliberate process of informed reasoning. It is rooted in time-tested principles and fundamentals, while accommodating new technologies and diverse threats to national security.

Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine. This manual covers the Harley-Davidson XL Sportster built from 2014 to 2017. Do-it-yourselfers will find this service and repair manual more comprehensive than the factory manual, making it an indispensable part of their tool box. Specific models covered include: XL883L SuperLow (2014-2017), XL883N Iron 883 (2014-2017), XL883R Roadster (2014-2015), XL1200C 1200 Custom (2014-2017), XL1200CA Custom Limited A (2014-2016), XL1200CB 1200 Custom Limited B (2014-2017), XL1200CP 1200 Custom (factory custom) (2014-2016), XL1200CX Roadster (2016-2017), XL1200T SuperLow (2014-2017), XL1200V Seventy-Two (2014-2016), and XL1200X Forty-Eight (2014-2017).

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