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Parameter Settings** Parameter
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M80/M70 copy paste
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OFFSET ON A CNC MILL 3.
~~Ladder Program — MELSEC
Tutorial~~ Mitsubishi Servo
using FX5U + 40SSC-H Jog,
Homing and Positioning. 2002*

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3-AXIS VERTICAL BRIDGE MILL
MITSUBISHI MELDAS 500
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Parameter Manual

This manual is a guide of the parameters used with the CNC MELDAS C6/C64/C64T. This manual is written on the assumption that all machine parameters of the MELDAS C6/C64/C64T are provided.

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However, the CNC may not necessarily be provided with all of the options. When the system is used, therefore, reference should be made to the

MELDAS C6/C64/C64T PARAMETER

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MANUAL

Items related to product and manual For items described as "Restrictions" or "Usable State" in this manual, the instruction manual issued by the machine manufacturer takes precedence over this

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manual. Items not described in this manual must be interpreted as "not possible". This manual is written on the assumption that all option functions are ...

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MELDAS C6/C64/C64T PROGRAMMING MANUAL (LATHE TYPE)

This manual is referred to when using the MELDAS C64 Series. This manual explains how to operate the screens of the C64 Series. Read this

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manual thoroughly before using the CNC unit. To safely use this CNC unit, thoroughly study the "Precautions for Safety" on the next page before use. Details described in this manual CAUTION For items

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described in "Restrictions"
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This manual is called MELDAS
C6/C64 CONNECTION AND

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MAINTENANCE MANUAL and covers the items related to installation, connection and maintenance of this NC unit. Read this manual thoroughly before using. For safe use, fully understand "Precautions for Safety" on

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the next page first. Details described in this manual:

MELDAS C6/C64 CONNECTION AND MAINTENANCE MANUAL

This manual describes the specifications of MELDAS C6/C64. To safely use this

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CNC unit, thoroughly study the "Precautions for Safety" on the next page before use. Details described in this manual At the beginning of each item, a table indicating it's specification according to

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the model. { : Standard Δ :
Option : Selection : Special
option CAUTION The items
that are not described in
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**MELDAS C6/C64 SPECIFICATIONS
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Parameter name	Explanation
Normal setting range	SV063
DA1MPY	D/A output channel 1
output scale	-32768 to 32767
SV064	DA2MPY
D/A output	channel 2 output scale
When "0" is set,	the output will
be made with the	standard

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output unit. To change the output unit, set a value other than 0. The scale is set with a $1/256$ unit.

MELDAS AC SERVO SERVO ADJUSTMENT MANUAL

(1) This manual explains

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general parameters as viewed from the NC. For information about each machine tool, refer to manuals issued from the machine manufacturer. If the descriptions relating to “restrictions” and “allowable conditions”

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This manual is referred to
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Series. This manual explains

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how to operate, run and set up this NC unit. Read this manual thoroughly before using the NC unit. To safely use this NC unit, thoroughly study the "Precautions for Safety" on the next page before use.

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MELDAS600L Series

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INSTRUCTION MANUAL

Set "0" for this parameter.
"2" is used by Mitsubishi
for testing. SP042 CRNG* C-
axis detector range 0 to 8
<For MDS-C1-SPX/SPHX> Set
the number of pulses for the
spindle end PLG. Page 148 3.

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Setup Setting range Standard
Abbr. Parameter name Details
(Unit) setting Set the cycle
to add the increment values
in the dual cushion process.
SP045 CSNT ...

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