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Predict where/when/how failures may occur. b. Estimate the severity, occurrence and detection of defects. c. Helps display the procedural order of a process. d. Identify ways in which a process can fail to meet customer requirements. e. Identify which 20 % of causes of defects are responsible for approx 80% of all defects. 5.

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Certification exam. Question 1 Six Sigma is a business-driven, multi-dimensional structured approach to: Choice-1: Reducing process variability; Choice-2: Increasing customer satisfaction

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The Certified Six Sigma Black Belt (CSSBB) computer delivered exam is a 4.5-hour test with 165 multiple-choice questions. 150 questions are scored while the other 15 are unscored. The paper and pencil exam contains 150 questions and lasts 4 hours. The fee is \$538.

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The IASSC Certified Lean Six Sigma Green Belt Exam is a 100 question, closed book, proctored exam with a 3 hour allotted time. The IASSC Certified Lean Six Sigma Green Belt is a professional who is well versed in the core to advanced elements of Lean Six Sigma Methodology, who leads improvement projects and/or serves as a team member as a part of more complex improvement projects lead by a Certified Black Belt, typically in a part-time role.

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